

High Risk Areas in the Industry

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Agenda

- 01 FM Approvals in Industry protection
- 02 FM HC1-HC3 occupancies
- 03 Total flooding
- 04 Local application
- 05 High risk industrial objects
- 06 Biomass storage and transportation
- 07 Cable tunnels and Trafo
- 08 Watermist curtains

The most complete available standard

FM Approvals

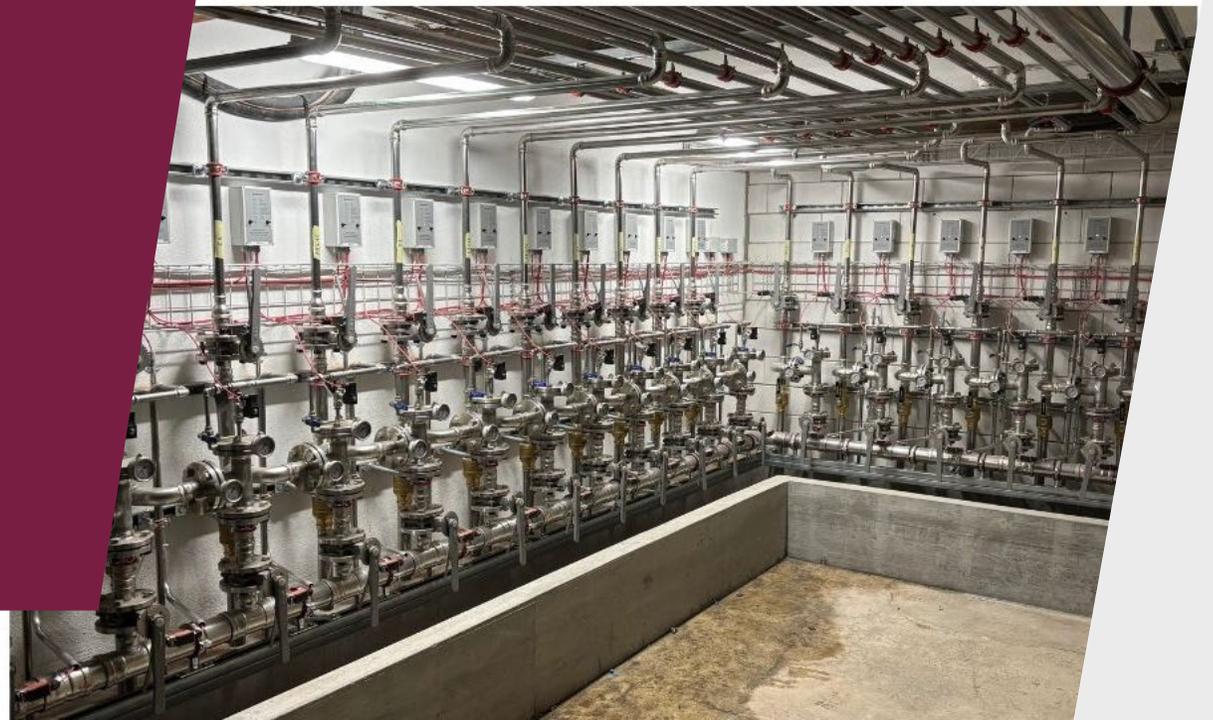
FM 5560 Examination Standard for Water Mist Systems

FM DS 4-2 Water Mist Systems

FM DS 3-26 Fire Protection for Non-Storage Occupancies

FM DS 7-79 Fire Protection for Gas Turbines and Electric generators

FM DS 7-101 Fire Protection for Steam Turbines and Electric generators



Strong compliance and reliability

FM Approvals

Real Scale tested in FM laboratory

Component testing

Continuous audit

Worldwide recognized benchmark





6: Cardboard carton with polystyrene trays



10: 210901-1 Showing no damage to left main fuel end array

FM DS. 3-26 hazard classification

Table 2.2.2. Hazard Categories Based on Predominant Occupancy	
HC-1	<p>Areas with light overall combustible loading with limited combustibles used in processes, or operations of low hazard. This includes combustible furnishings that are typically noncontinuous in well-subdivided areas.</p> <p>This hazard category does not include any incidental storage of plastics, or plastics used in the construction of walls and/or ceilings.</p> <p>This hazard category can have incidental amounts of ignitable liquids in accordance with 2.3.2.4.</p> <p>Examples include residential, offices, noncombustible manufacturing, and hospitals.</p>
HC-2	<p>Areas with moderate continuous combustible loading with combustibles in processes, or operations of moderate hazard due to limited quantities of plastics or ignitable liquids.</p> <p>Examples include manufacturing, such as machine shops, woodworking, and electronic assembly, as well as retail, theatres, and food production.</p>
HC-3	<p>Areas with generally continuous heavier combustible loading with limited quantities of ignitable liquids and/or heavier amounts of plastics.</p> <p>Examples include plastic manufacturing, vehicle manufacturing and assembly, and printing plants.</p>

FM DS. 3-26 hazard classification

Occupancy	Hazard Classification	Fire Test Protocol	FM Approved Solution
Metal, glas, ceramic or cement production plant.	HC-1	Water Mist: FM5560 Appendix G	OH-VSO
Meat processing plant	HC-2	Water Mist: FM5560 Appendix P	OH-PX2
Chockolate, biscuit factories	HC-2	Water Mist: FM5560 Appendix P	OH-PX2
Woodworking and furniture factories	HC-2	Water Mist: FM5560 Appendix P	OH-PX2
Plastic factories, Injection moulding plants	HC-3	Water Mist: FM5560 Appendix P	OH-PX2
Battery, car assembly plants	HC-3	Water Mist: FM5560 Appendix P	OH-PX2
Electrical room, dry transformer room	HC-2 (technical areas)	Water Mist: FM5560 Appendix P	OH-PX2

FM hazards classification – flammable liquids risks

Occupancy	Hazard Classification	Fire Test Protocol	FM Approved Solution
Oil transformer room	Machinery spaces below 260m ³	Water Mist: FM5560 Appendix C	B1 (Total Flooding)
Generator rooms	Machinery space above 260m ³	Water Mist: FM5560 Appendix E	K6 (Total Flooding) or LAK7 (Local Application)
Oil basement	Machinery space above 260m ³	Water Mist: FM5560 Appendix E or I	K6 (Total Flooding)
Hydraulic press in large enclosure	Local application	Water Mist: FM5560 Appendix I	LAK7 (Local Application)
Gas Turbine in power plant	Local application	Water Mist: FM5560 Appendix I	LAK7 (Local Application)

HC-1 occupancies

FM 5560 Appendix G

Areas as defined by FM

Production areas without comustibles and hydraulic machines;

Offices, common areas;



Determine the design area for water mist systems FM Approved for use in HC-1 occupancies with unrestricted enclosure areas using whichever of the following is greater:

- A. The hydraulically most remote nine (9) automatic nozzles
- B. All automatic nozzles within a 1500 ft² (140 m²) demand area

In case compartment is smaller – calculate all nozzles in the compartment..

For corridors supplied with one row of nozzles calculate demand for 5 nozzles or whole demand area whichever is less.

HC-2 and HC-3 occupancies



FM 5560 Appendix P

Areas defined as HC-2 and HC-3 by FM DS 3-26 :

Production areas up to 7.6m height with incidental storage of plastics.

Technical areas

Electrical rooms

Dry transformer

Battery room

Storage (see FM DS 3-26 limitation)



Determine the design area for water mist systems FM Approved for HC-2 and HC-3 occupancies using whichever of the following is greater:

- A. The hydraulically most remote nine (9) automatic nozzles.
- B. The hydraulically most remote number of automatic nozzles as specified in the FM Approval listing.

Ceiling height in the production hall: Isn't it too high for water mist?

Standard Solutions HC1 was so far limited to 5m height;

OH-PX2 nozzles has been tested in FM for HC-3 risk with ceiling height up to 7.6m;

Additional test has been done in DFL in Denmark on the same protocol with height up to 12m.;



How to address storage in nonstorage areas?

Treat solid-pile, palletized, rack, shelf, or bin-box storage of Class 1-3 commodities up to 10 ft (3m) high and no more than 200 ft² (20 m²) in area as incidental to the occupancy.

In HC-2 and HC-3 occupancies, treat solid-pile, palletized, rack, shelf, or bin-box storage of plastic commodities up to 6 ft (1.8 m) high and no more than 64 ft² (6 m²) in area (approximately four pallets) as incidental to the occupancy.

Multiple areas of storage within the limits listed above may still be considered as incidental to the occupancy if separated by aisles not less than 8 ft (2.4 m) wide.



Benefits over conventional sprinkler



Water consumption

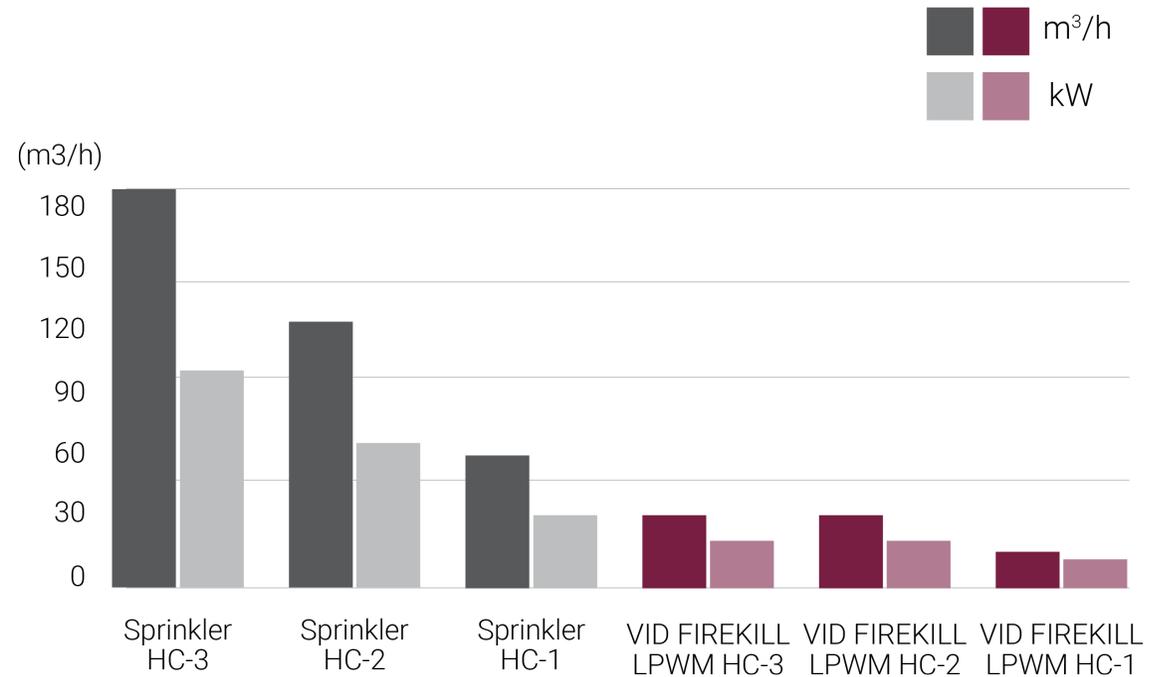
Less space

Less property loss

Less power

Less obstructions

Easier and flexible design



Other benefits

The VID FIREKILL system is the most environmentally friendly solution found on the market.

Sustainability 70% less CO-2e

Lower ceiling strength requirements due to lower weight

Performance tested to achieve flexibility

Much smaller pipes easier to fit in in existing buildings during night/weekend production brakes.



Sustainable solution

Reduced CO2 emissions by up to 70%
Sustainable fire safety design
Reduced production footprint



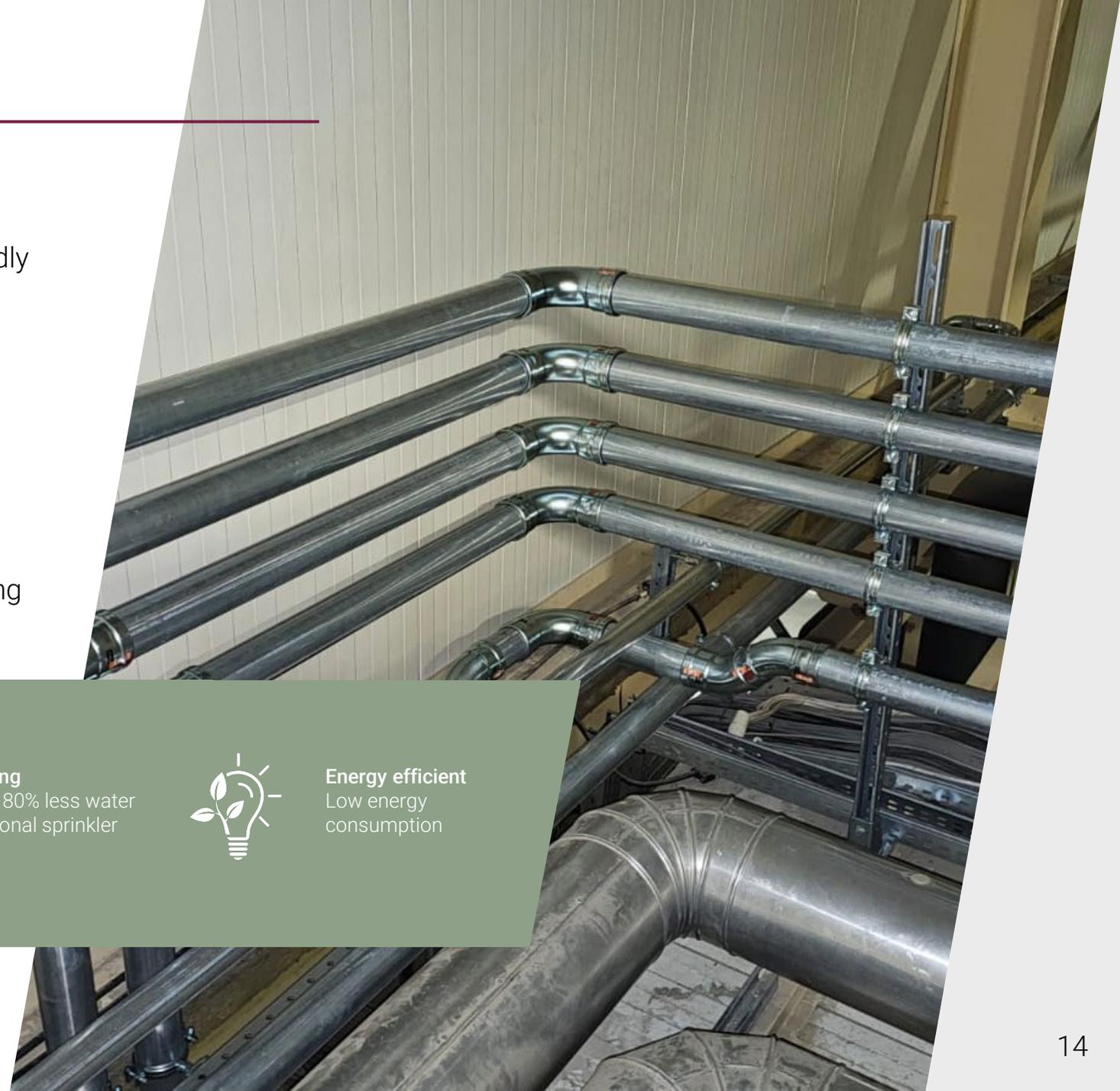
Water saving

Uses up to 80% less water
than traditional sprinkler
systems



Energy efficient

Low energy
consumption



Machinery Generator rooms

as defined in FM5560

- Internal Combustion Engines
- Oil pumps, Fuel filters
- Generators, Combustion turbines
- Transformer vaults
- Gear boxes, Drive shafts, Lubricated skids
- Diesel engine driven generators



VID



Low Pressure Water Mist



Nozzle type:
B1/BM1 Pendent - Kv 2,8



Nozzle type:
K6 Pendent - Kv 5,6



Nozzle type	: B1 / BM1	K6	K6	K6
Room volume	: 260 m3	320 m3	800m3	4610 m3
Min pressure at the nozzle	: 12,5 bar	10,5 bar	7,7 bar	7,7 bar
Max height	: 5,00 m	5,00 m	8,00 m	12,00 m
Max nozzle spacing	: 3,85 m	4,00 m	3,30 m	3,00 m
Design operational time	: 10 min.	21 min.	29 min.	83 min.
Water density	: 0,75 mm	1,1 mm	1,4 mm	1,7 mm

FM 5560 series of tests



A series involving spray fires and pool fires of which some are concealed around the premises of a engine Mock-up.

Tests are conducted with Diesel and Heptane as fuels.

All tests conducted with a ventilation opening of 4m².



Low Pressure spray angled 45 degrees on top of Mock-Up, accordingly
to IMO MSC/Circ.1165

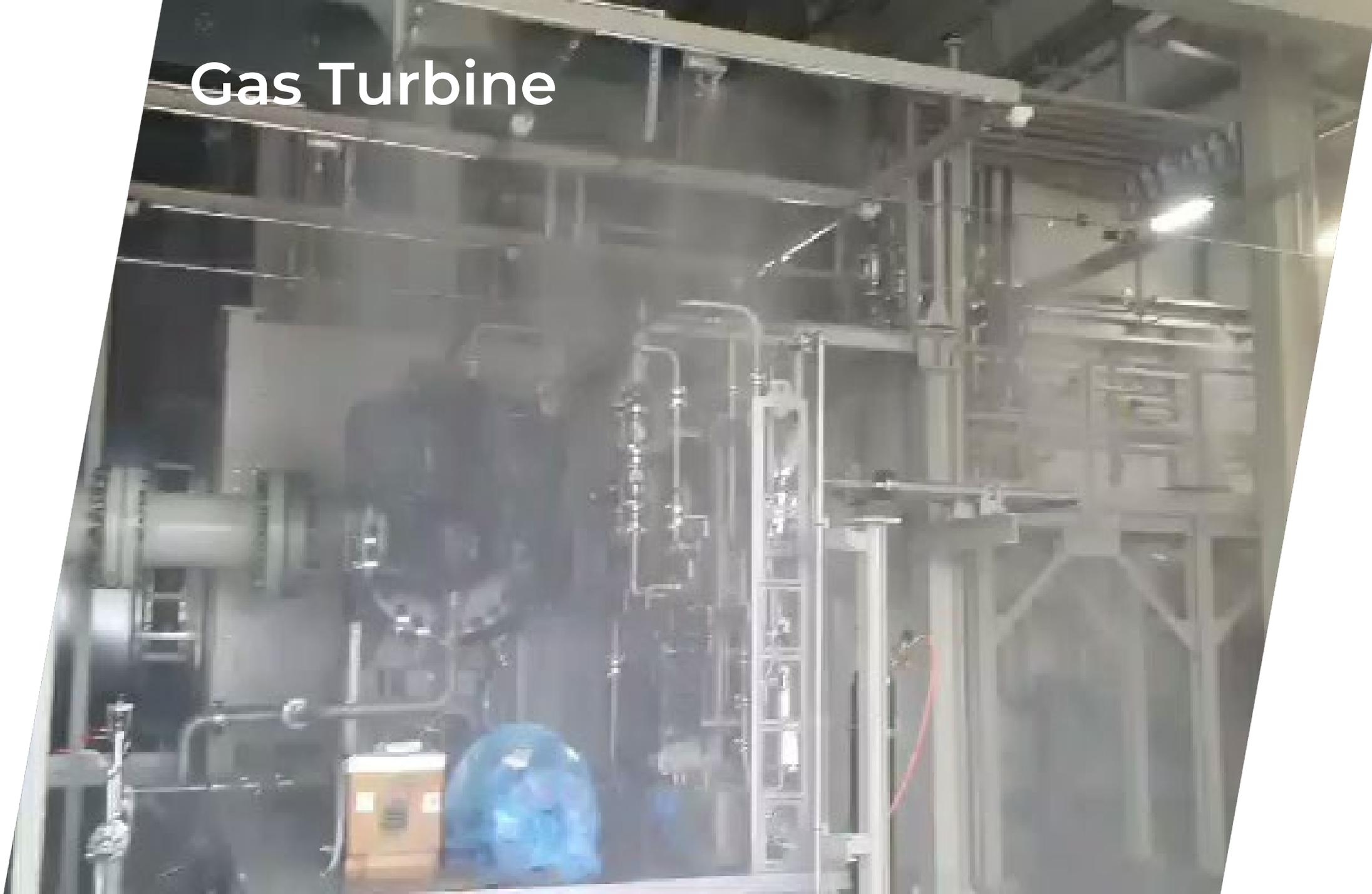
VID Fire-Kill model K6

8 bar water pressure

Spacing 4m

Test Enclosure 10 x 10 x 5m

Gas Turbine



Local application

as defined in FM5560

- Steam Turbine bearings
- Generator bearings
- Lubrication oil modules
- Gear modules
- Control oil modules
- Channel fires
- Pool fires



Local application water mist system is designed for extinguishing ignitable liquid hazards located in large enclosure.



Nozzle type: LAK-7 Pendent Horizontal Kv metric: 7,0



Application	Pool	Channel	Spray	Pool / Spray
Min Water Pressure	8 bar	8 bar	9,0 bar	10,0 bar
Nominal Flowrate at min pressure	19,80 lpm	19,80 lpm	21,00 lpm	22,00 lpm
Water Density at min. pressure	4,95 lpm/m2	9,90 lpm/m2	N/A	11,20 lpm/m2

FM 5560

Appendix I

series of tests



A series involving spray fires, pool fires and combines spray and pool.

One of the pool fire includes an obstruction using an oil barrel in the centre.

Tests are conducted with Diesel as fuel.



Industrial High Risk VID FIREKILL system



Nozzle type: K6 Kv 5,6
Pendent/horizontal
6 bars

- Loading stations such as shredder top parts.
- Local protection of volumes below machines such as shredder bottom parts.
- Local protection of high-risk areas on parts of a machine or a whole machine where the main risk is class A or class B fuels.
- Local protection of surrounding risks found next to mechanical machinery.



Industrial High Risk system

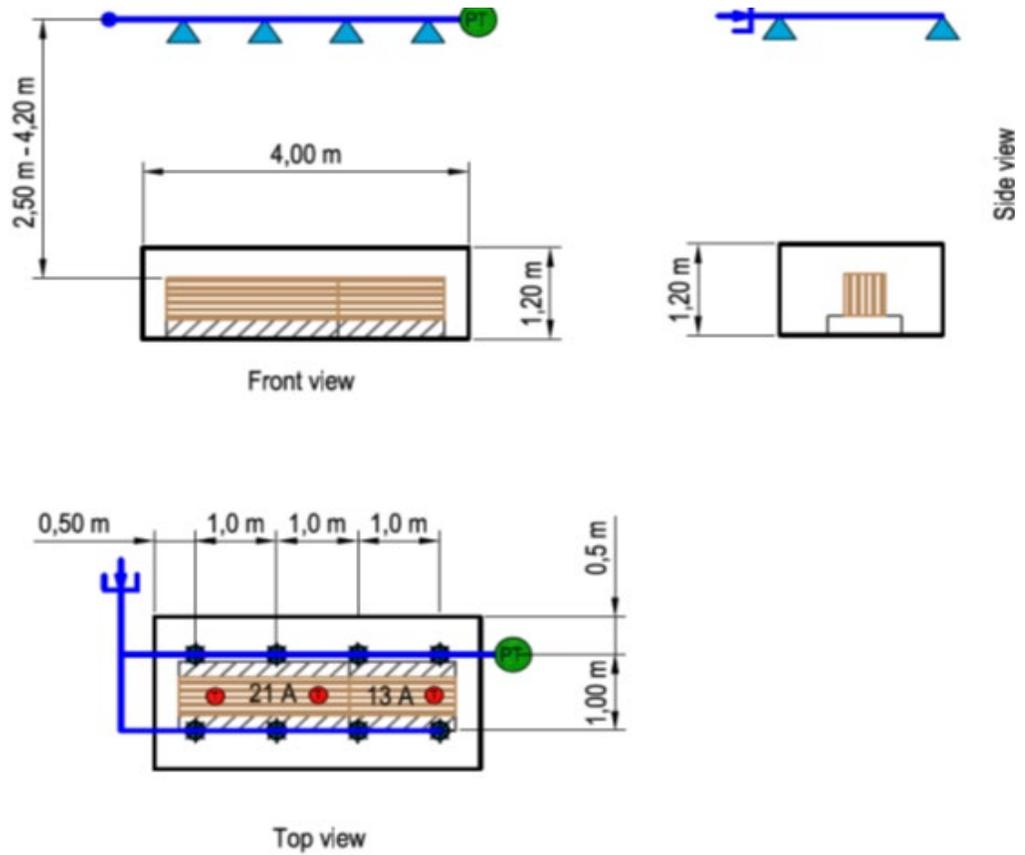
is a local application water mist system designed for variety of hazards.

The VID FIREKILL system in a blast:

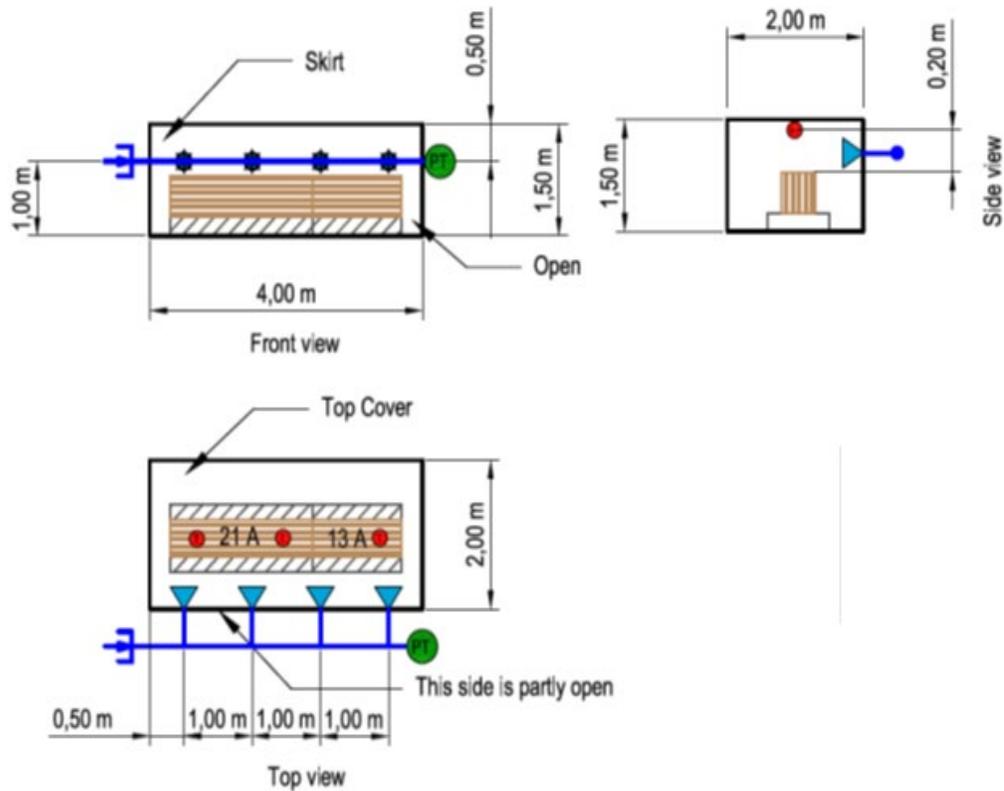
- FF methods
 - absorbs heat, reduces radiant heat
 - wetten the Surface
- Nozzles installed near to the object
- Operates only in a small part of enclosure
- SAS supply possible
- For risk level from medium to very high acc. to EN ISO 19353:2016



Loading stations such as shredder top parts



Local protection of volumes below machines such as shredder bottom parts.



Fleet 2V system

with BM1 nozzles and N-pipes



- Enclosures not higher than 15m where wood is stored in piles up to 8m.
- Similar risks with class A fires in larger enclosures



VID

VID FIREKILL Fleet 2V system



VID

for wood fire risk in large
enclosures – Biomass storage

The VID FIREKILL system in a blast:

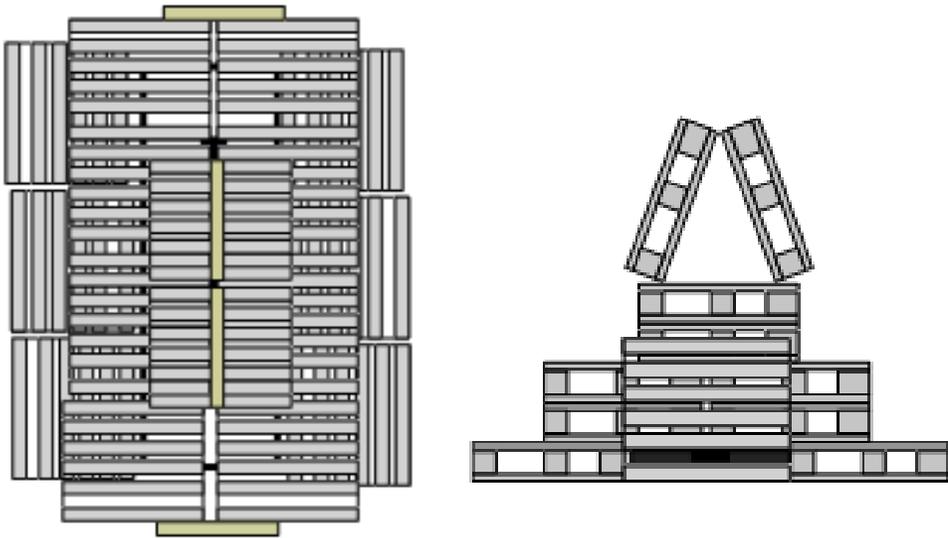
- FF methods
 - absorbs heat, reduces radiant heat
 - wetten the surface
 - reduce oxygen level in the vicinity of fire
- Nozzles installed on the ceiling
- Total flooding system
- Up to 15m height enclosures



Side Pallet Set-Up



- 32 wooden euro pallets,
- 1M x 3M heptane pool.

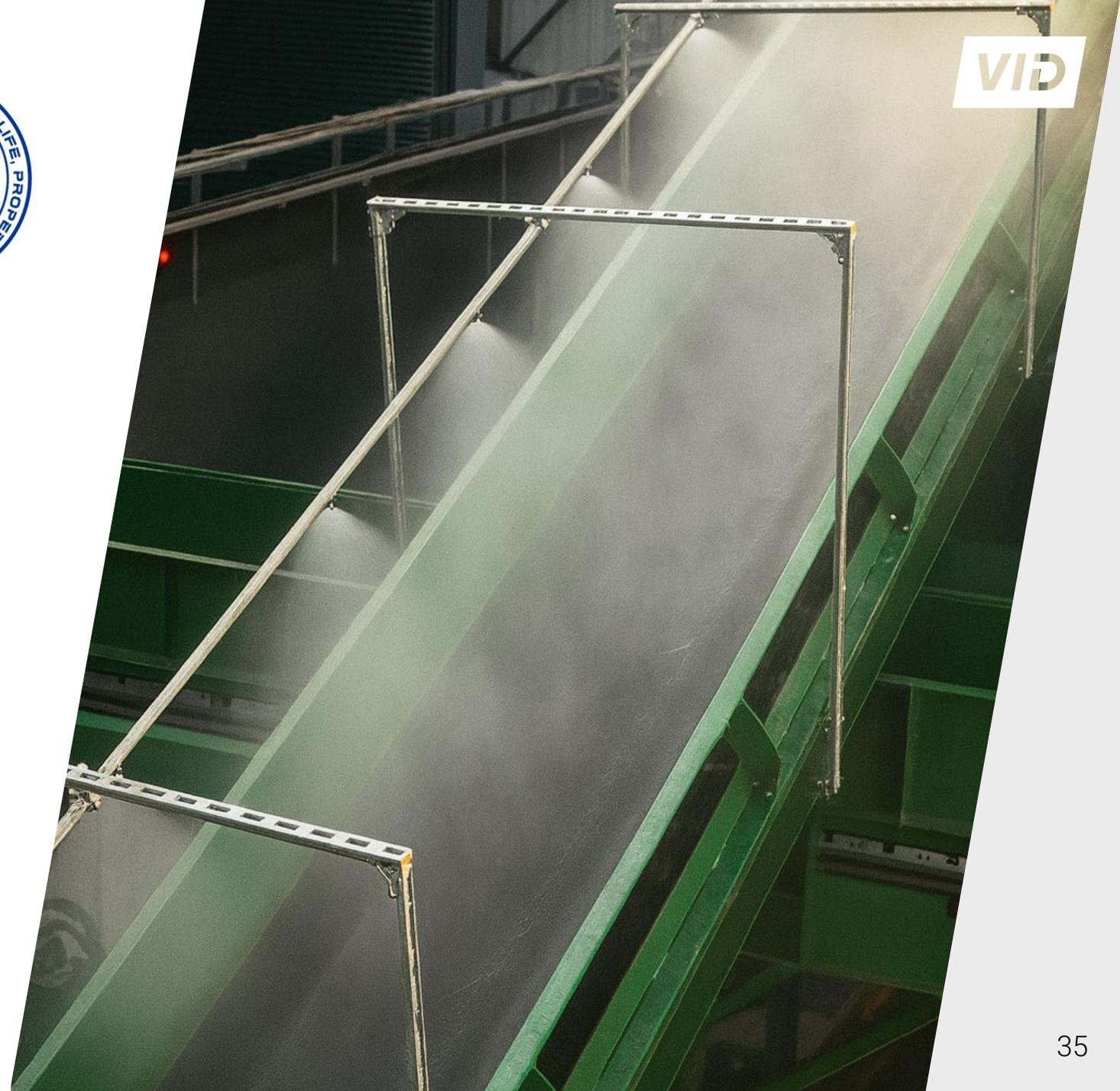


VID FIREKILL C 1,5 and 3V C 2 system conveyors



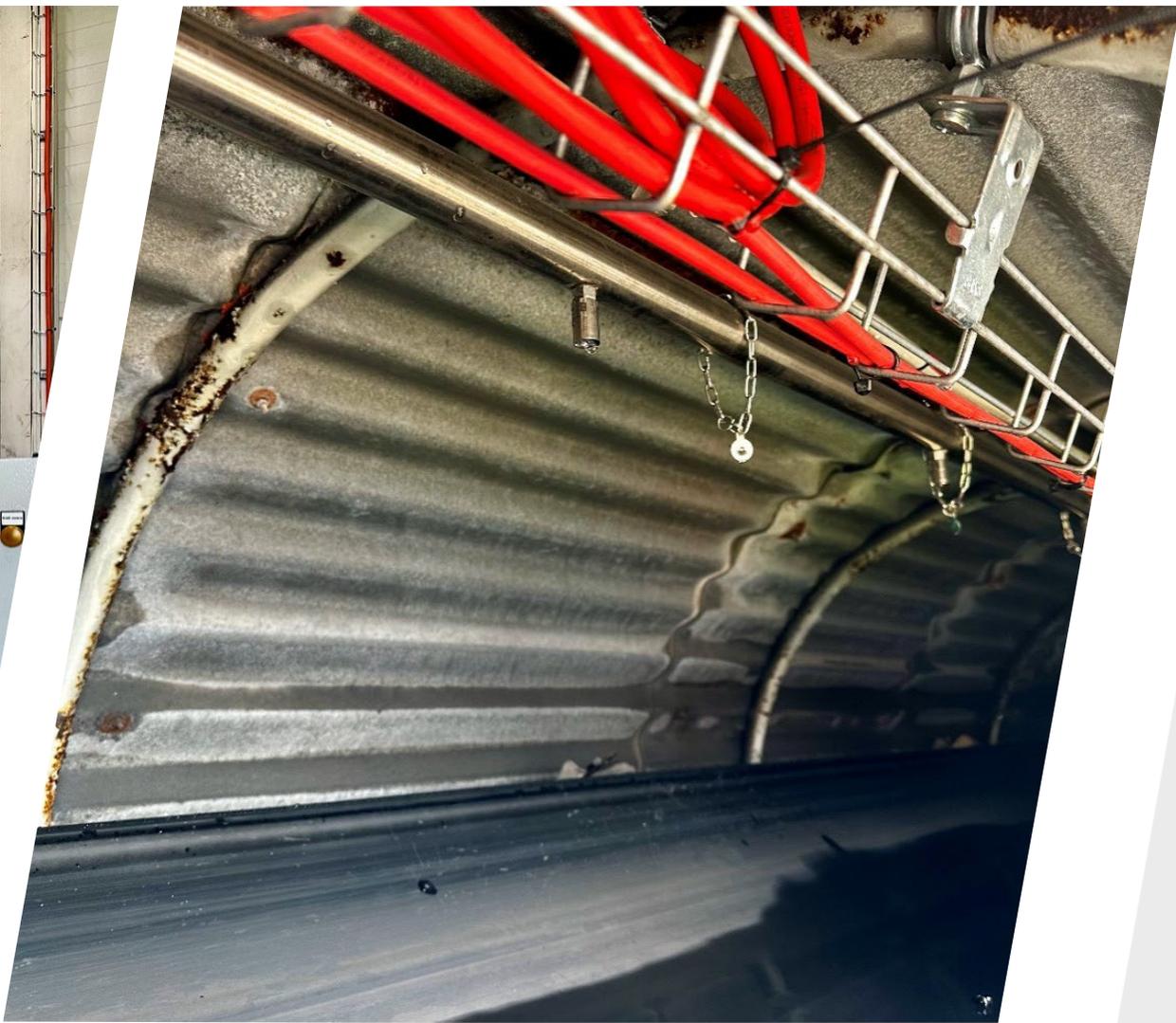
The VID FIREKILL system in a blast:

- FF methods
 - absorbs heat, reduces radiant heat
 - wetten the surface
 - blow the fire out
- Nozzles installed above the conveyor
- Conveyor width up to 2,5m with one row
- No lenght limitations

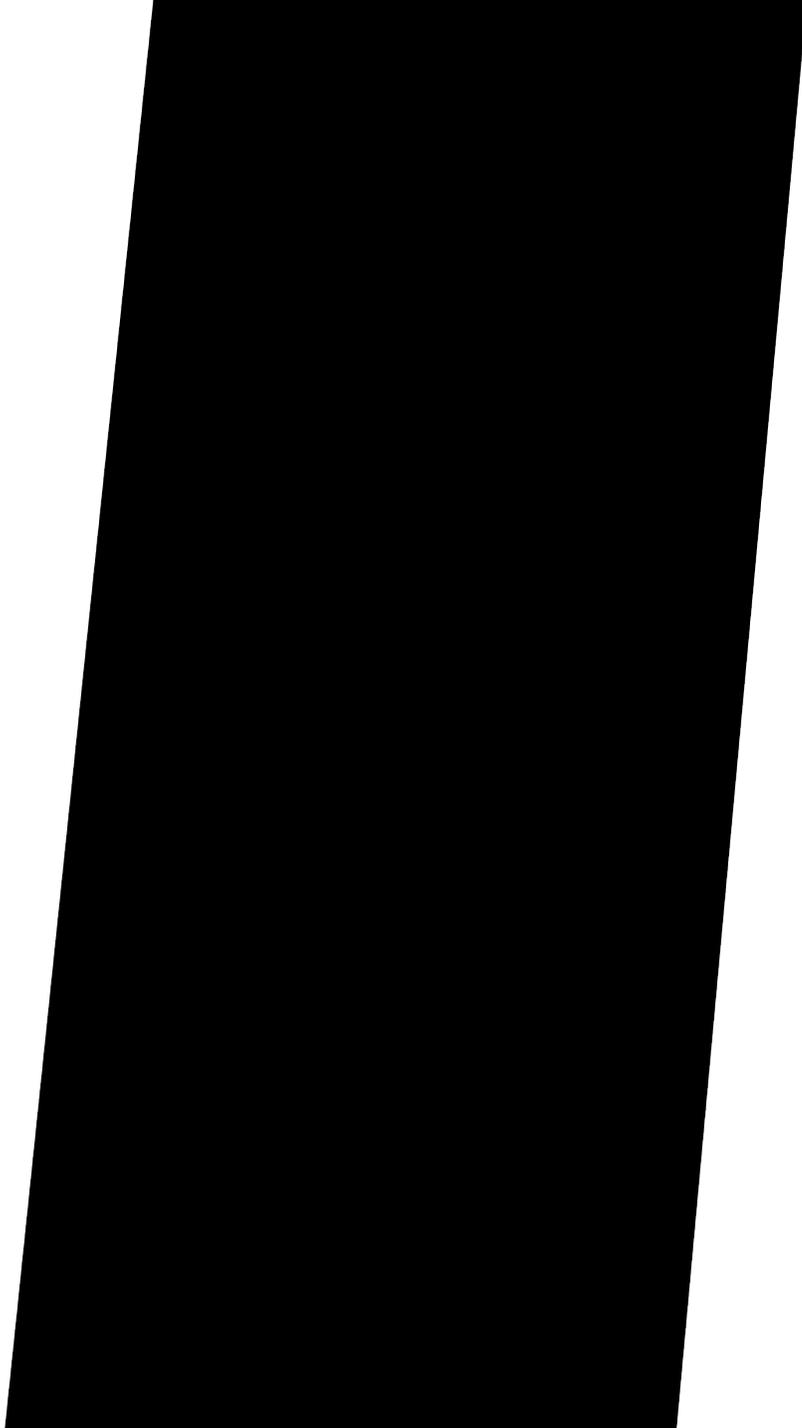
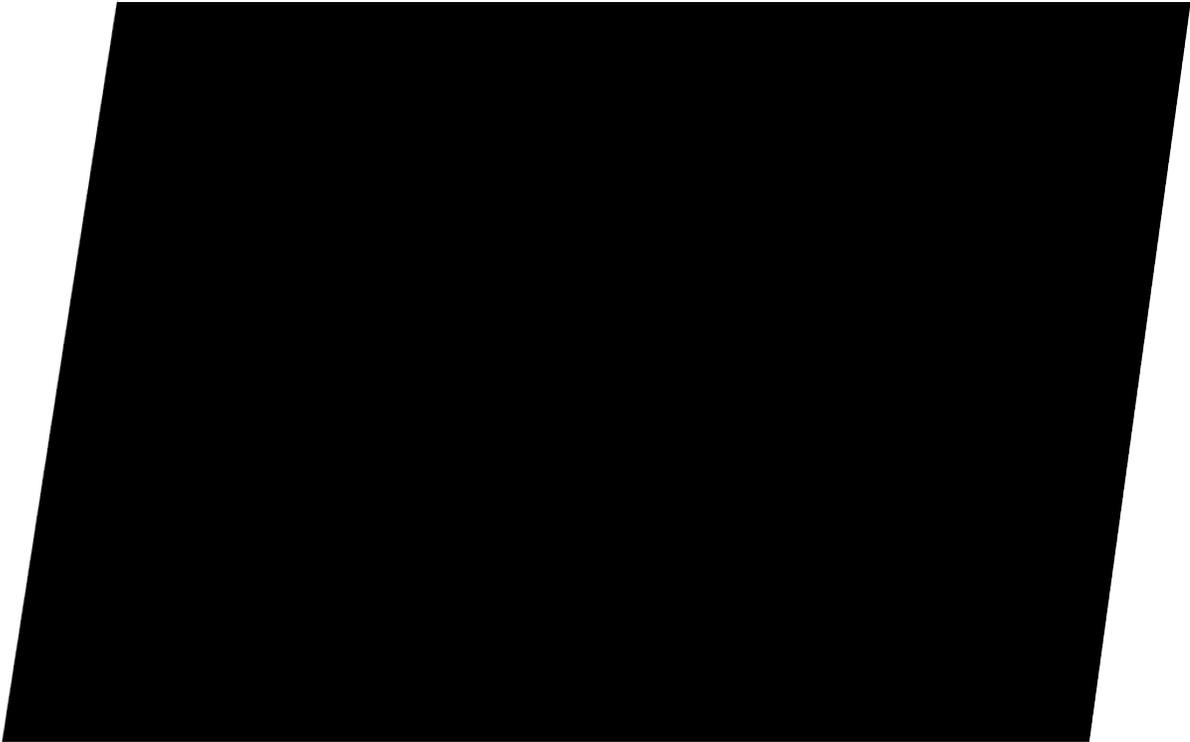


VID

System installed



System in operation



Cable tunnels based on VdS protocole.

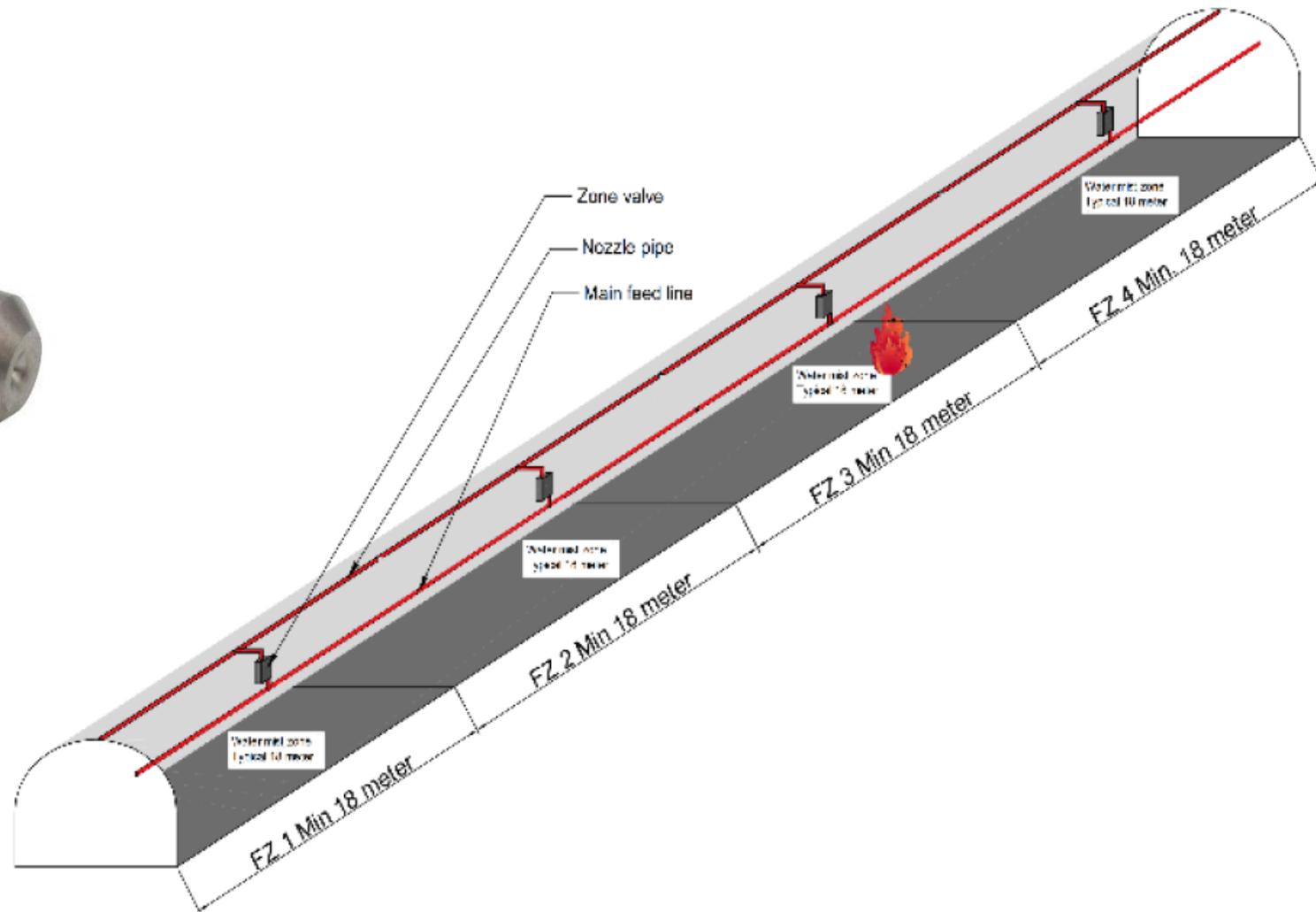
The VID FIREKILL system in a blast:

- FF methods
 - absorbs heat, reduces radiant heat
 - wetten the Surface
 - Oxygen reduction in zone operation
- Nozzles installed near to the object
- Operates only in a small part of enclosure
- Operation method: control and supress

5min preburn, gas supply is stopped



Cable tunnels



TRAFO up to 132kV based on DFL protocole

The VID FIREKILL system in a blast:

- FF methods
 - absorbs heat, reduces radiant heat
 - blowing the fire
- Nozzles installed near to the object
- Operates only in a small part of enclosure
- Operation method: extinguish

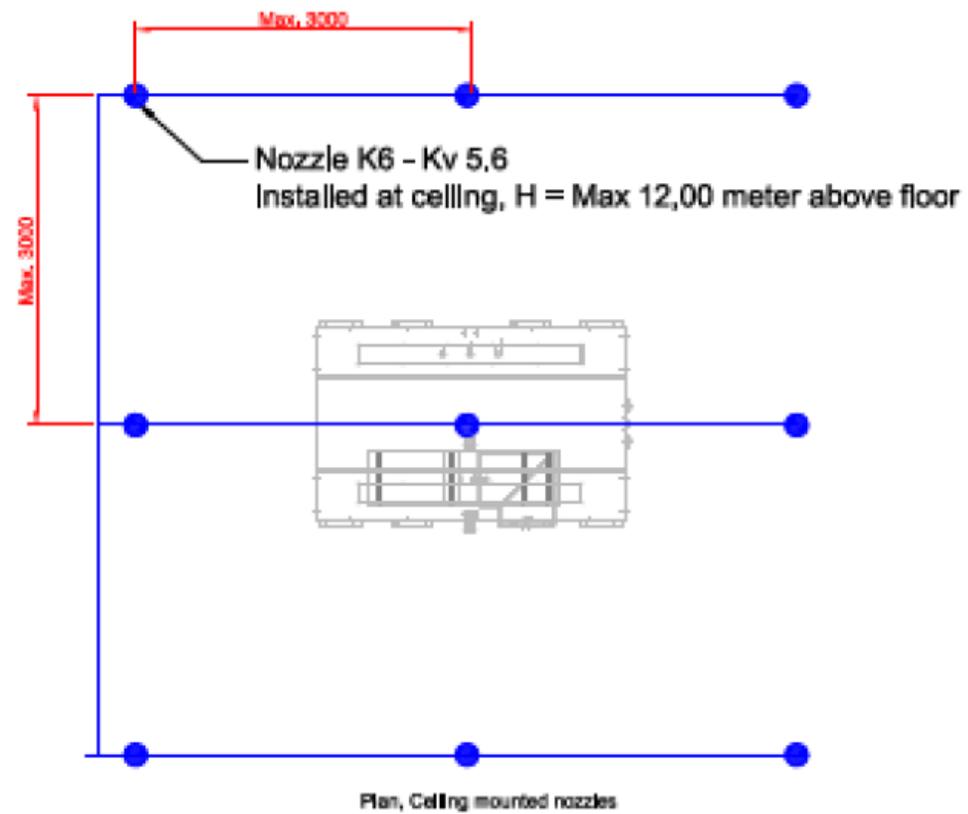


TRAFO up to 132kV based on DFL protocole. – test set

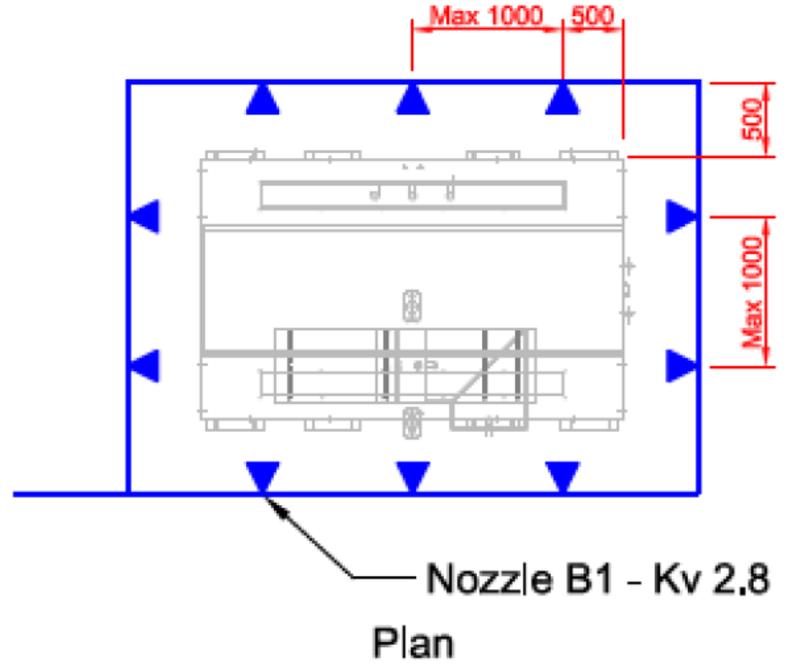
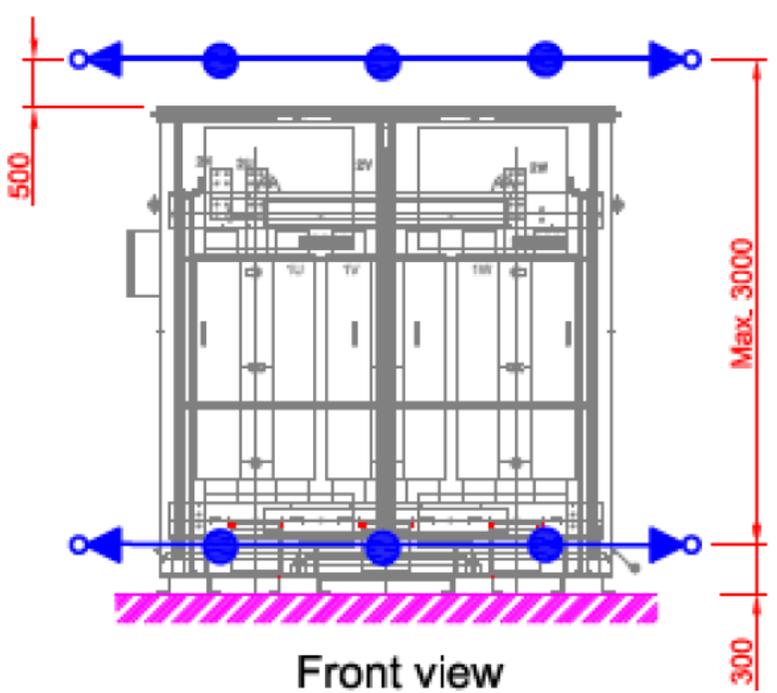
The fire test room was provided with a 4m x 4m door opening for air ventilation during the fires, and a total of two ventilation fans where used to create minimum 4 m/s ventilation rate when measured at the fire test mock-up.



TRAF0 up to 132kV based on DFL protocole – design guide



TRAF0 up to 132kV based on DFL protocole – design guide



TRAF0 up to 132kV based on DFL protocole - spray

Model K6 and Model B1 nozzle spray only



Model B1 nozzle spray only



Li-ion batteries in the Industry applying FM DS 3-26

Some facilities are having installed in separate UPS rooms or containers providing the necessary power backup

3.3 Lithium-Ion Batteries

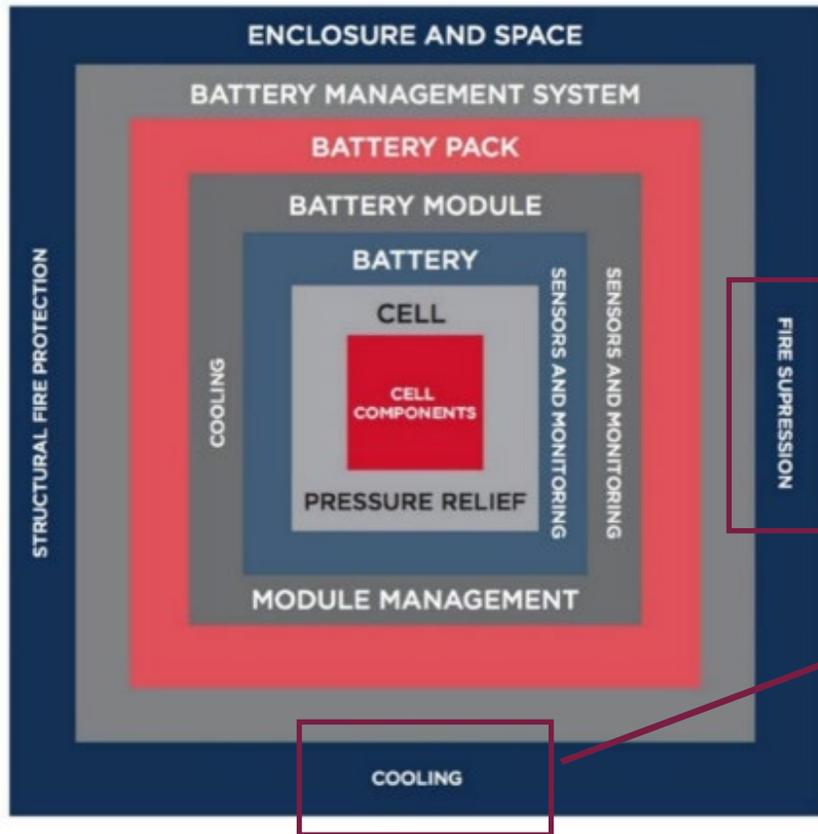
Lithium-ion battery protection in nonstorage occupancies is based on maintaining a hazard less than or equal to that of incidental storage. This is accomplished by limiting the footprint and height of the allowable storage area and providing separation from surrounding combustibles. (...)

The limitations for incidental storage of lithium-ion batteries are based on this knowledge to limit the fire to a known area, to promote cooling of the batteries and packaging from the sprinkler protection, and to limit the overall hazard.

2.3.2.5 Treat the storage and production of lithium-ion batteries in sprinklered HC-3 occupancies as incidental if the following criteria are met:

- A. Limit storage area to no more than 200 ft² (20 m²).
- B. Limit storage height to 6 ft (1.8 m).
- C. Separate multiple storage areas by aisles not less than 10 ft (3.0 m) wide.
- D. Maintain a battery state of charge \leq 60%.

Fire protection techniques BESS



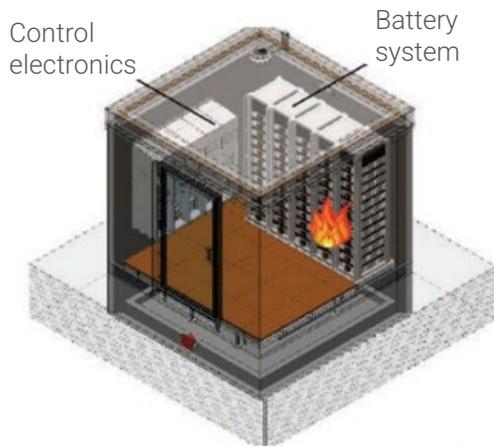
Fire protection measures are considered at the cell, battery, module, pack, system and enclosure levels. The fire protection plan must take into account hazards from outside the battery system and compartment producing more complications to the design of systems.

Enclosed figure depicts various levels of fire protection from cell components to system and compartment designs.

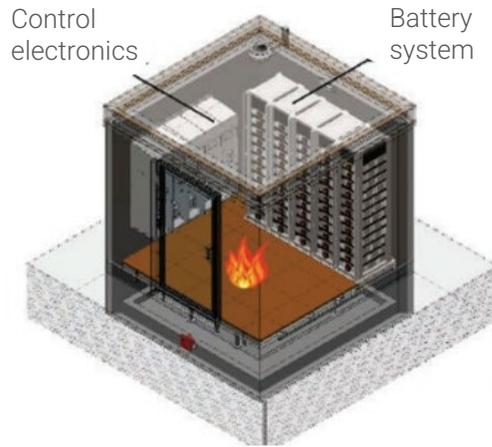
The job for the water mist fire suppression system: cooling & fire suppression

Fire scenarios

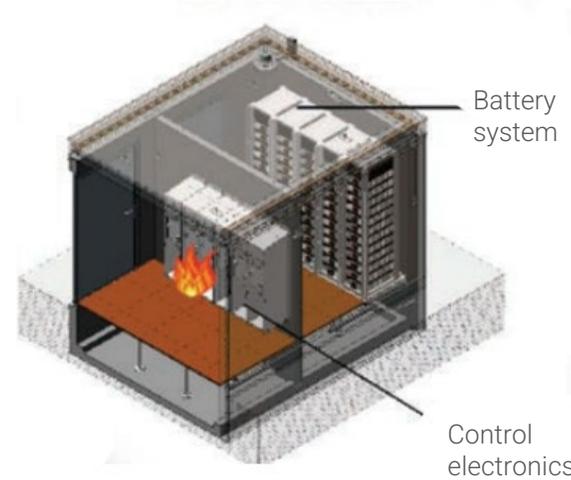
Fire scenarios defined by one ESS enclosure manufacturer.



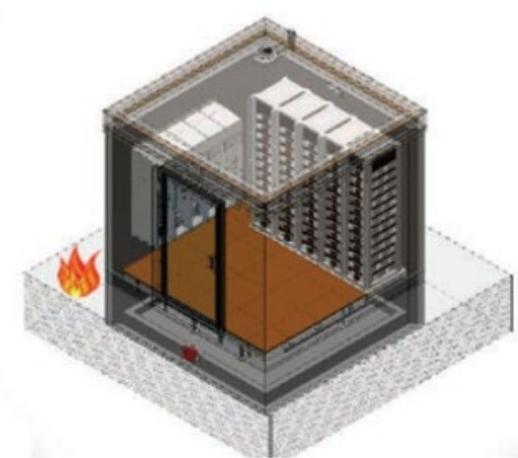
Scenario 1: Fire inside a storage system at cell level



Scenario 2: Fire inside the enclosure where it's impossible to determine with certainty whether the fire is in the Li-ion batteries or the power electronics



Scenario 3: Fire inside the enclosure where there is a structural fire separator from the battery system



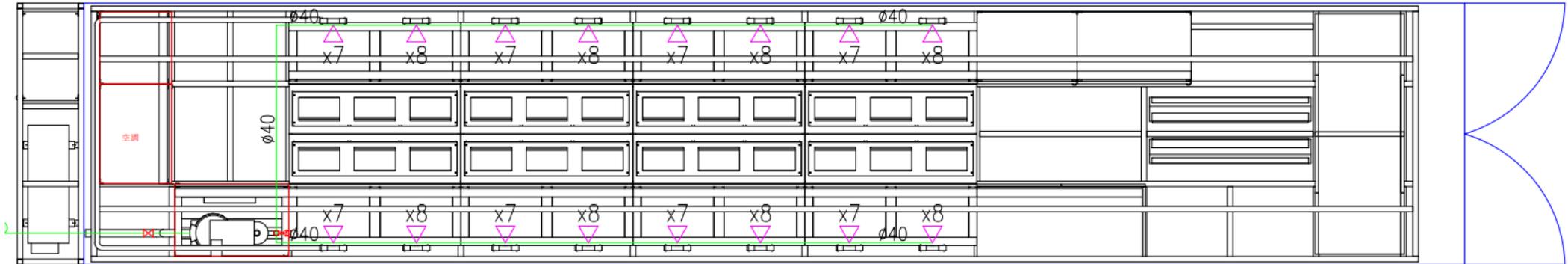
Scenario 4: External fire

Case study

Energy storage system

Each enclosure contained 16 racks, 8 racks on each side of the enclosure. Each rack has space for 8 or 7 battery modules. Totally 120 battery modules can be fitted into the rack system.

Additionally there is space for installing control electronic cabinets as well as the pump unit for the suppression system.



From cell to large scale ESS



Main water feed line in the ceiling with pipe branches and F1 nozzles behind each battery rack ensuring 100% coverage of the fire hazard.

From cell to large scale ESS



Pump unit installed in a separate enclosed space.



Two nozzles installed in the ceiling for protection of the entrance of the enclosure.

ESS - Cold discharge demonstration



Thank you

www.vidfirekill.com

